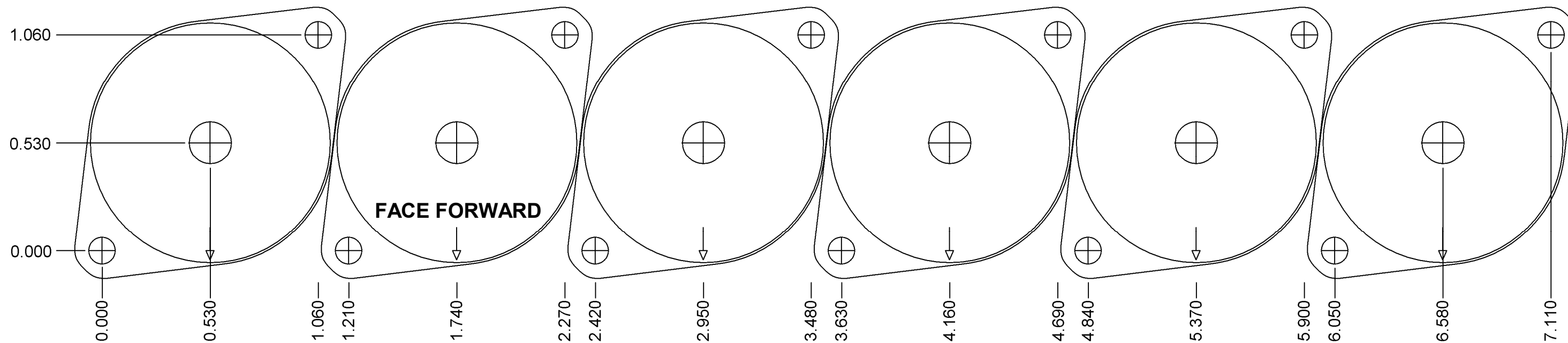
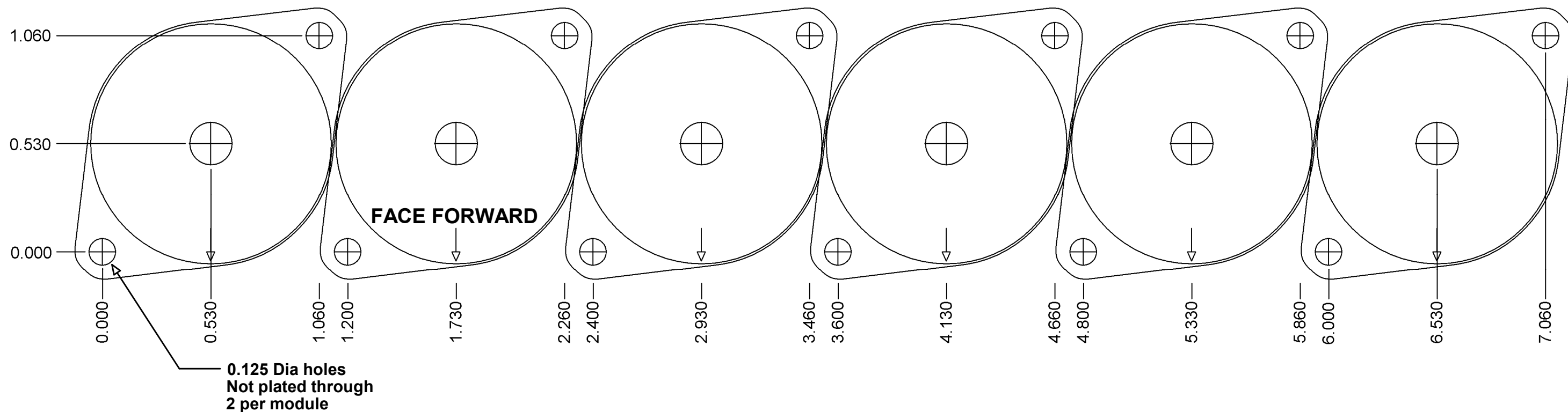


REVISION HISTORY			
REV	DESCRIPTION	APPROVED	DATE
-	Initial release	J Taylor	09/18/2010
A	Add dimensioning on page 3	J Taylor	10/14/2024

## IN18 FREE FIT



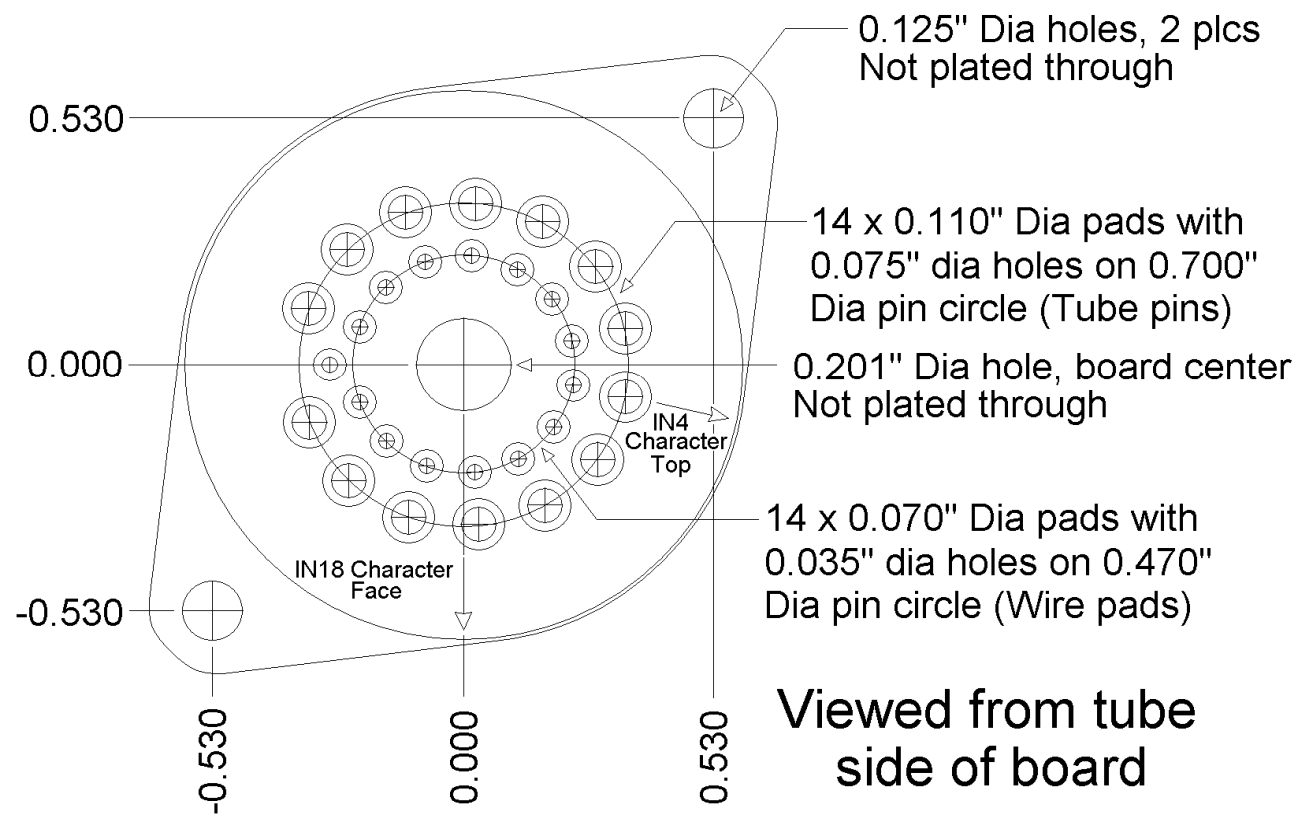
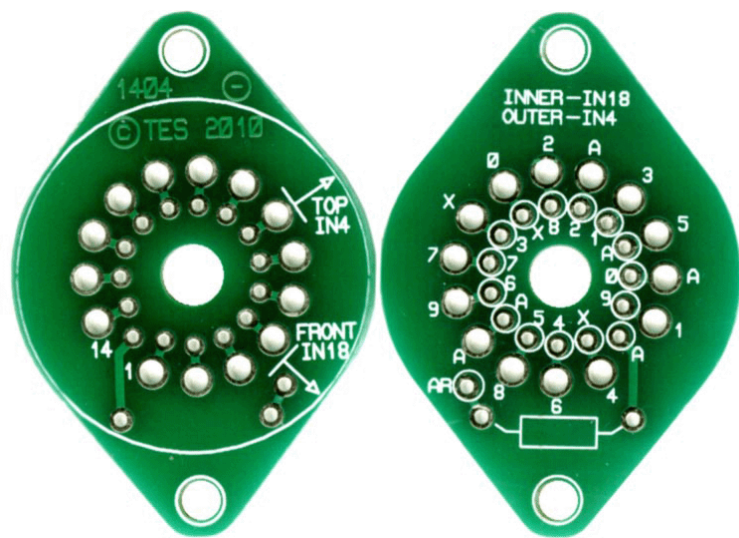
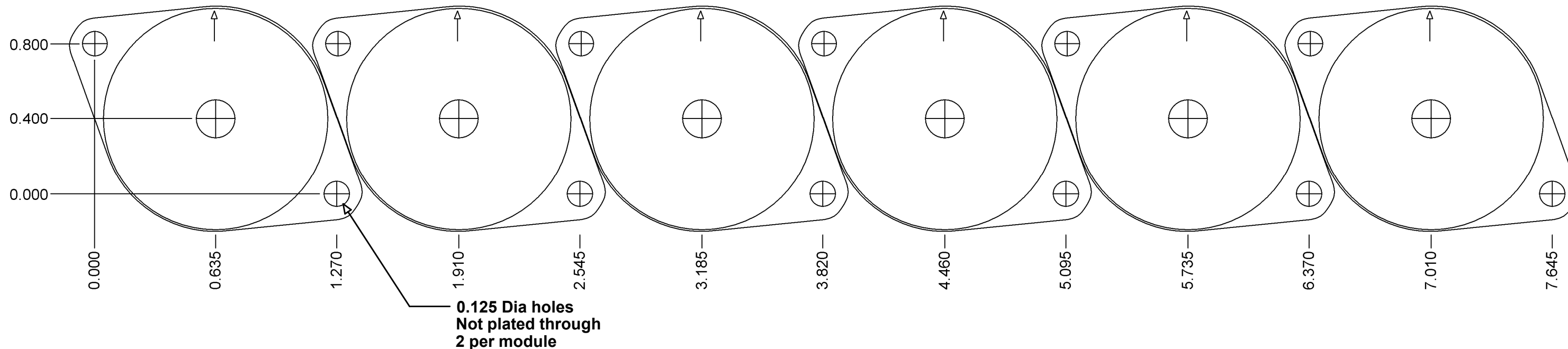
## IN18 INTERFERENCE FIT



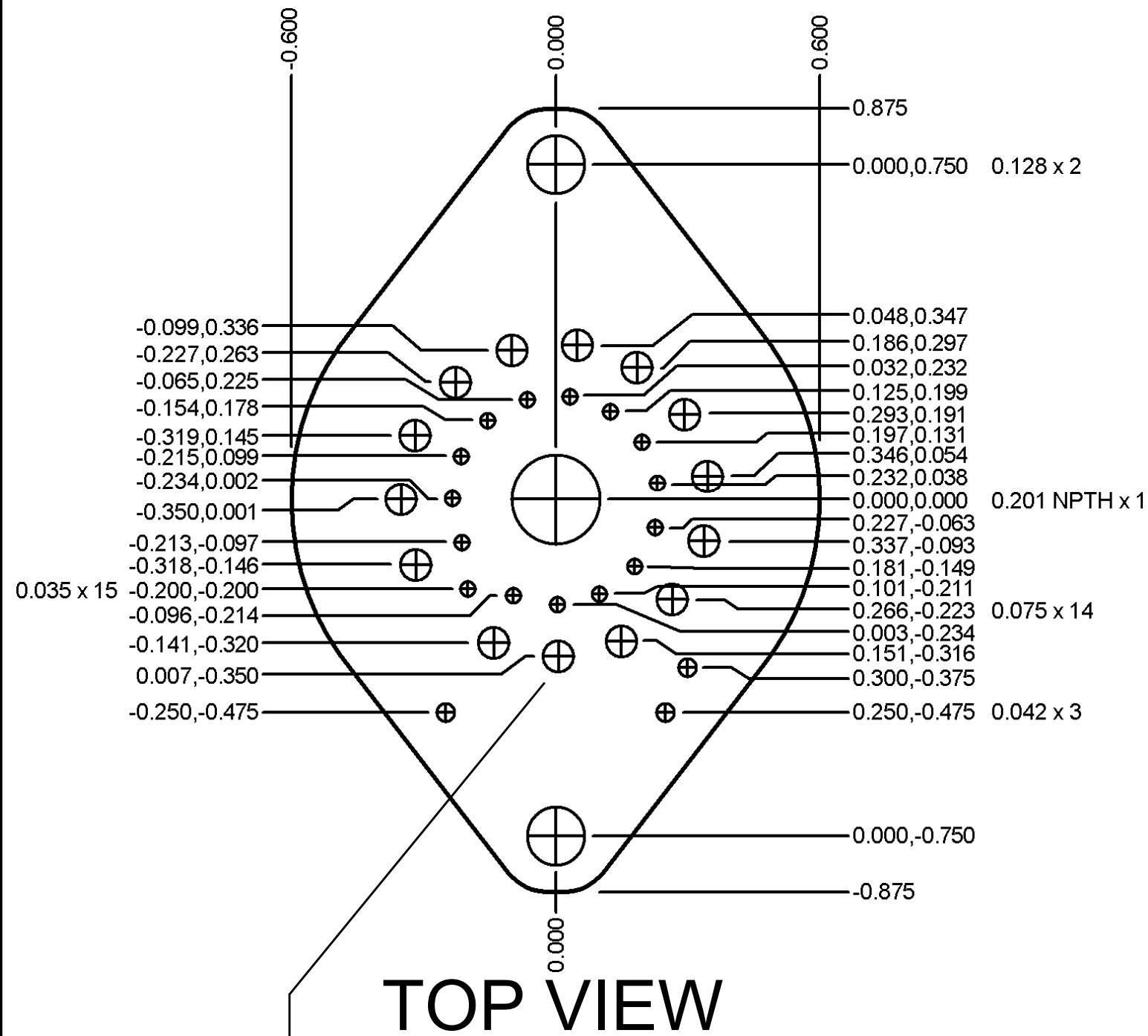
APPROVALS		DATE	TITLE		
DRAWN	J TAYLOR	09/18/2010	6 tube IN18 mechanical layup		
CHECKED					
ENGINEER					
PROJ ENGINEER			SIZE	FSCM NO.	DRAWING NO.
APPROVED			B		1404-Mech.DSN
QA			SCALE	© 2009 TES	SHEET 1 OF 3
			NONE		

# IN4 FREE FIT

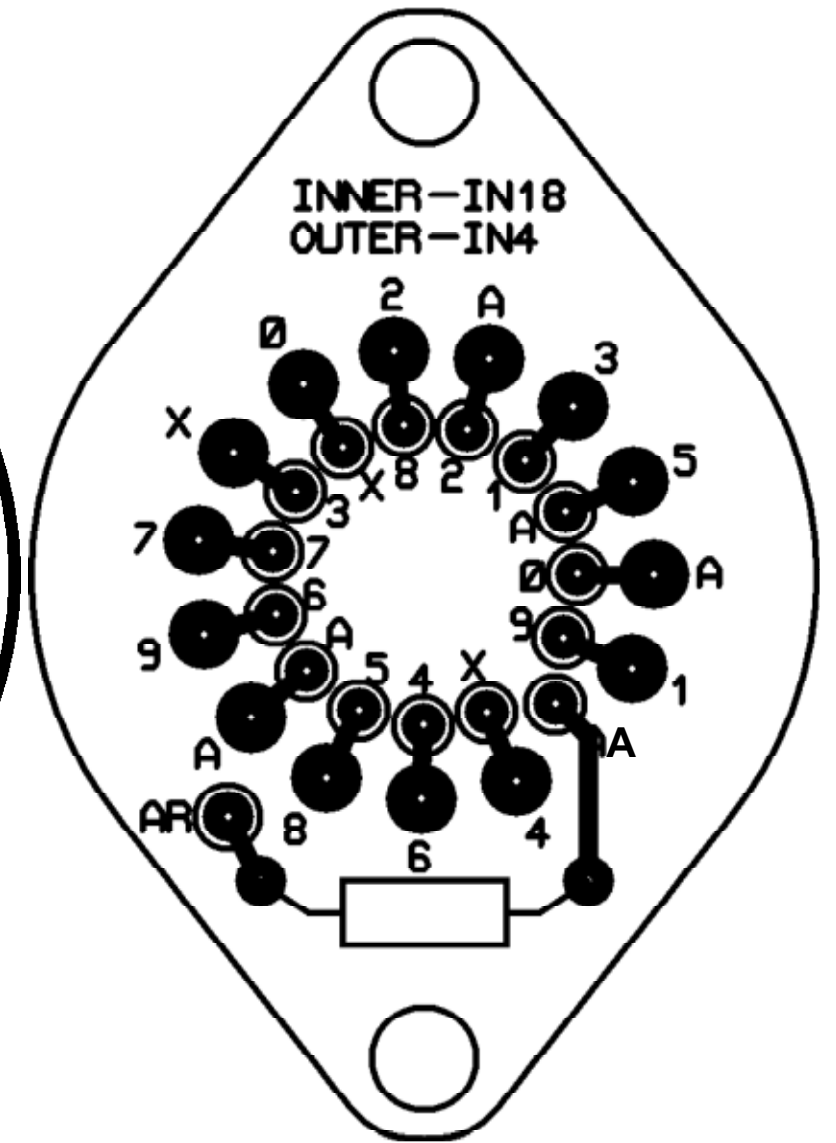
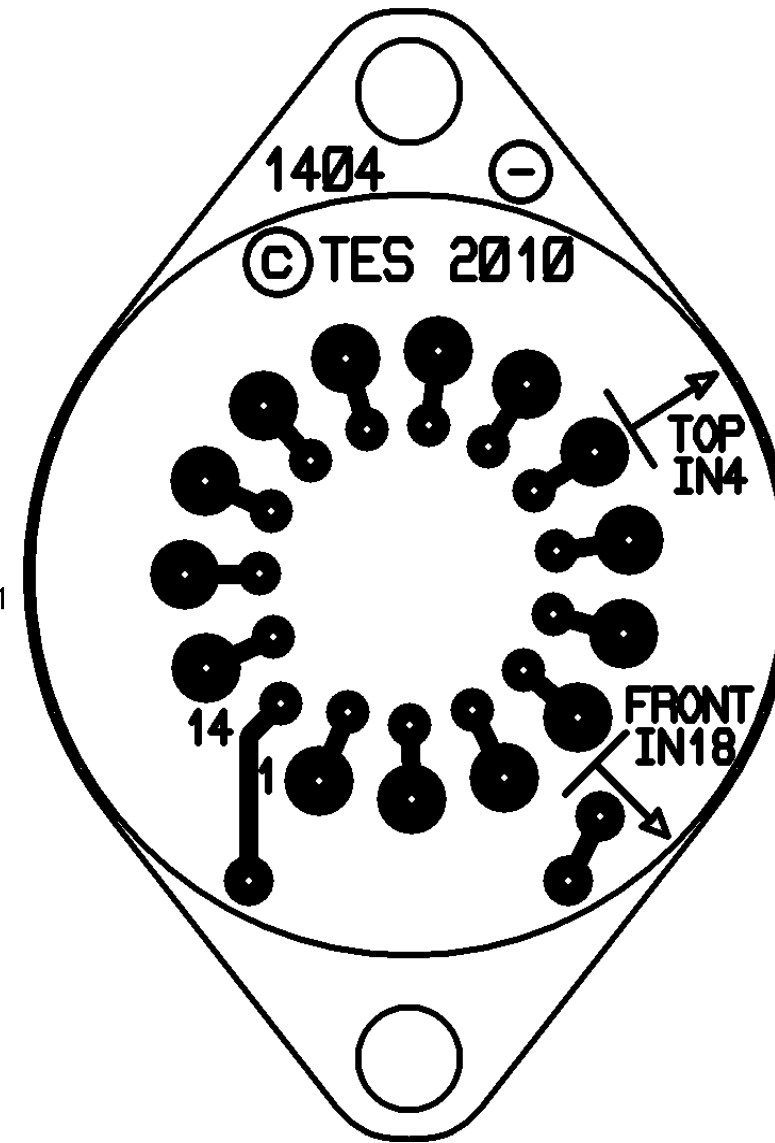
## CHARACTER TOP



APPROVALS		DATE	TITLE		
DRAWN	J TAYLOR	09/18/2010	6 tube IN4 mechanical layup		
CHECKED					
ENGINEER					
PROJ ENGINEER			SIZE	FSCM NO.	DRAWING NO.
APPROVED			B		1404-Mech.DSN
QA			SCALE	NONE	REV. A
				© 2009 TES	SHEET 2 OF 3



Tube pin holes sized for  
Mill-Max 0331-0-15-01-18-27-10-0  
(Digikey ED5019-ND) socket pins



APPROVALS		DATE	TITLE		
DRAWN	J TAYLOR	09/18/2010	Socket board dimensioning		
CHECKED					
ENGINEER					
PROJ ENGINEER			SIZE	FSCM NO.	DRAWING NO.
APPROVED			B		1404-Mech.DSN
QA			SCALE	© 2009 TES	SHEET 3 OF 3
			NONE		A